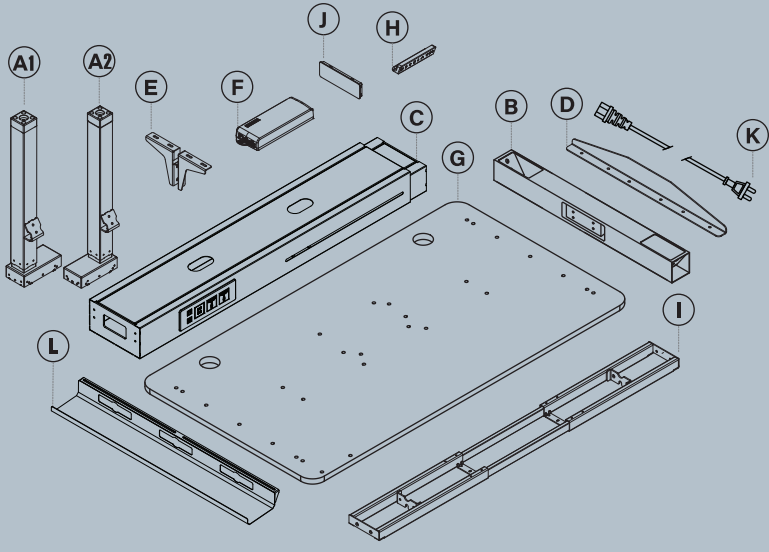


SmartDesk Core Duo

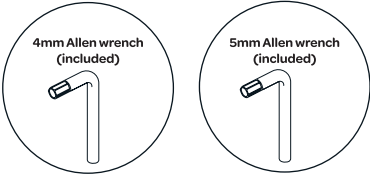
ASSEMBLY INSTRUCTIONS

Included in the boxes:

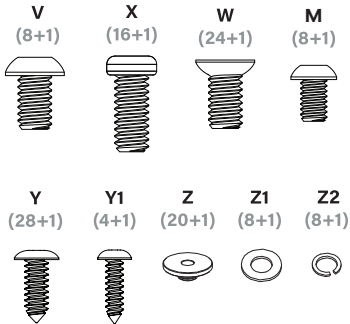


- A1. Left Leg x2
- A2. Right Leg x2
- B. Connection Beam x2
- C. Power Tray x1
- D. Bracket x4
- E. Screen Clip x2
- F. Control Box x2
- G. Desk Top x2
- H. Control Switch x2
- I. Support Beam x2
- J. Plastic Lid x2
- K. Power Cable x2
- L. Cable Tray x2

Tools needed:

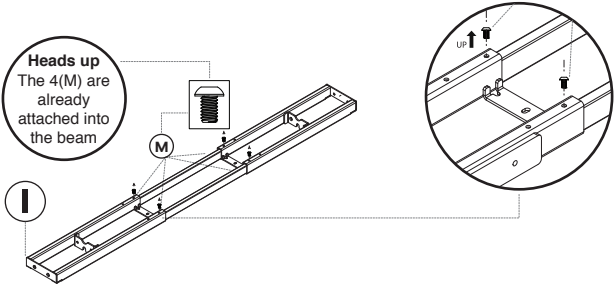


Screws included  
(actual size):

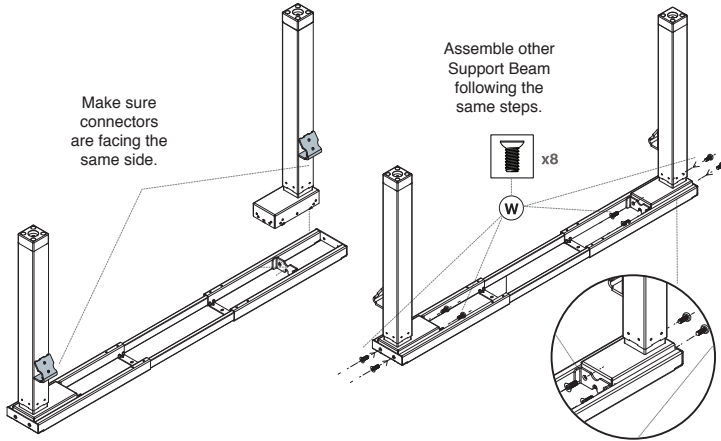


INSTRUCTIONS FOR ASSEMBLY

1a. Loosen 4 x (M) Screws of Support Beam (I) using 4mm Allen Wrench, then fully extended the beam.



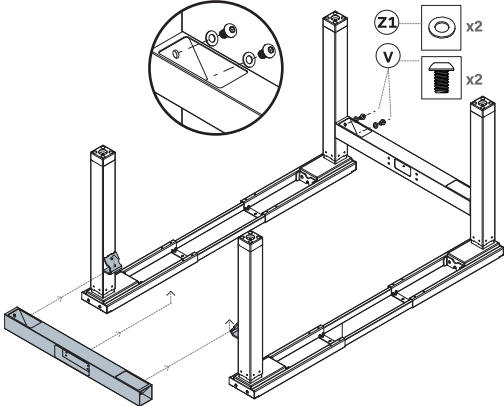
1b. Place Support Beam (I) over Legs (A1 + A2). Attach with 8 x (W) Screws. Repeat this step with the other support beam.



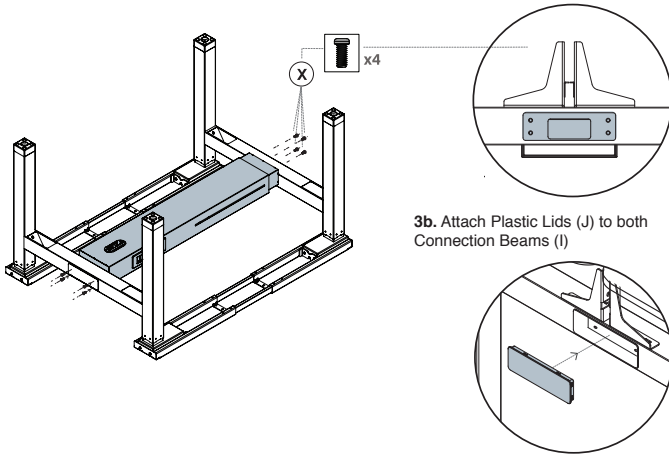
Beam 1

Beam 2

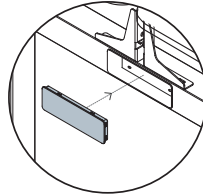
2. Attach 2 x Connection Beams (B) to the legs as shown. Place 8 x (Z1) Gaskets on 8 x (V) Screws, then use them to secure the 2 x Connection Beams (B) in place with the 5mm Allen Wrench.



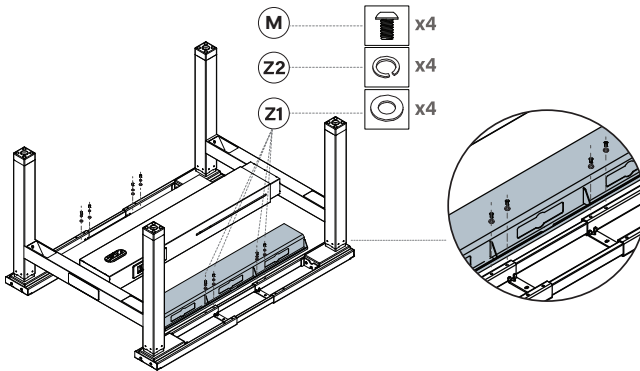
**3a.** Attach Power Tray (C) to Support Beams (I) using 8 x (X) Screws and the 5mm Allen Wrench.



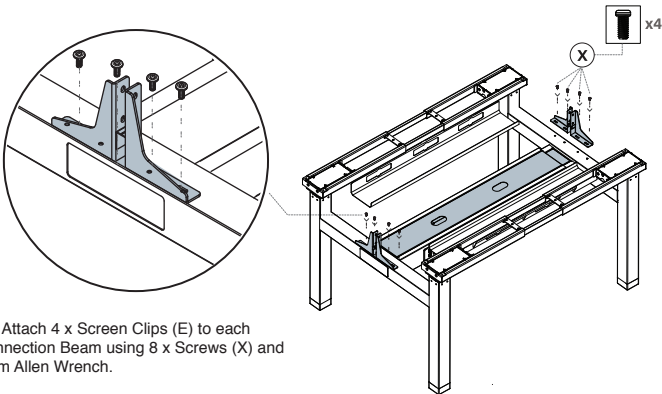
**3b.** Attach Plastic Lids (J) to both Connection Beams (I)



**4.** Attach 1 x Cable Trays (L) to each Support Beam (I) using 4 x Screws (M) with a Z2 and Z1 Gasket on each screw, as shown. Do not fully tighten screws.

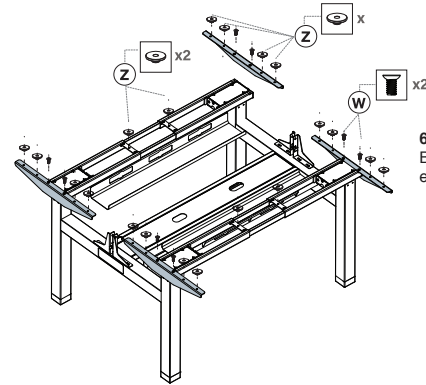


**5a.** Flip the frame upright. Place the Power Beam Covers on Power Tray.



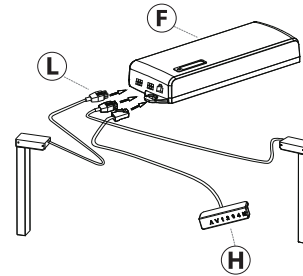
**5b.** Attach 4 x Screen Clips (E) to each Connection Beam using 8 x Screws (X) and 5mm Allen Wrench.

**6a.** Attach 2 x Brackets (D) to each Support Beam (I) using 4 x Screws (W) and 4mm Allen Wrench.

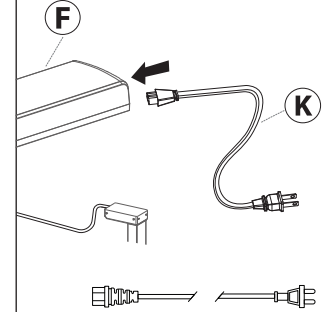


**6b.** Place 4 x Support Pads (Z) on each Bracket (D) and 2 x Support Pads (Z) on each Support Beam (I) as shown.

**7a.** Connect the Control Box (F) to corresponding Control Switch (H), and Legs cable. Repeat process with the Desk on other side.

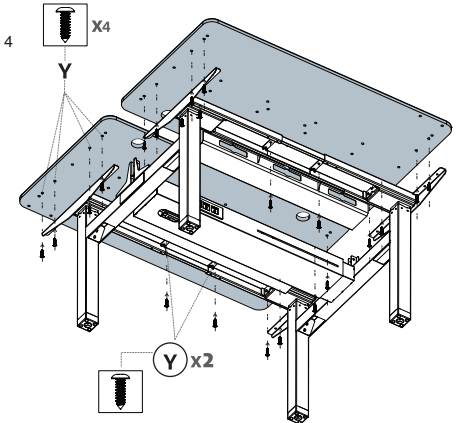


**7b.** Plug the Power Cable (K) into Control Box (F) and then into a power outlet. Repeat process with the Desk on other side.

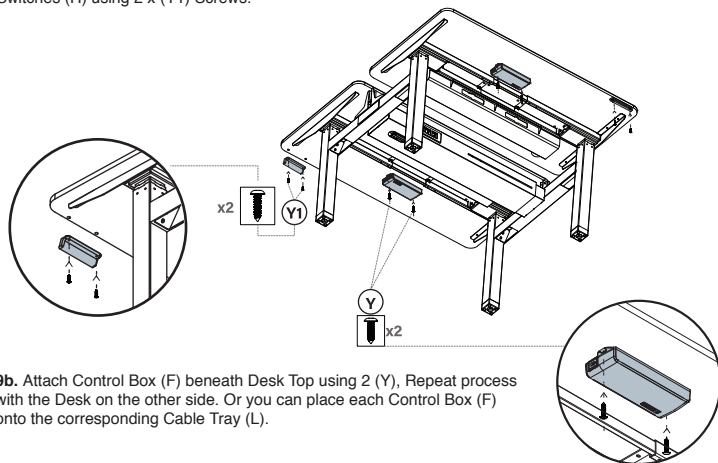


**8a.** Carefully place both Desk Tops (G) onto the desk frame. Attach Tops using 4 x (Y) Screws for each Bracket (D).

**8b.** Fix each central Support Beam (I) into place using 2 x (Y) Screws.

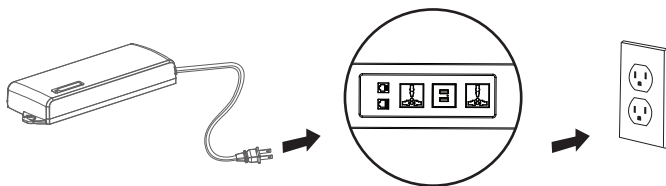


**9a.** Find the pre-drilled holes on the edge of each Desk Top (G) as shown, then attach Control Switches (H) using 2 x (Y1) Screws.



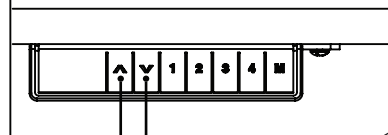
**9b.** Attach Control Box (F) beneath Desk Top using 2 (Y). Repeat process with the Desk on the other side. Or you can place each Control Box (F) onto the corresponding Cable Tray (L).

**10.** Plug each Control Box (F) into its corresponding Power Tray (C) outlet. Then plug the Power Tray (C) cord into your power outlet.



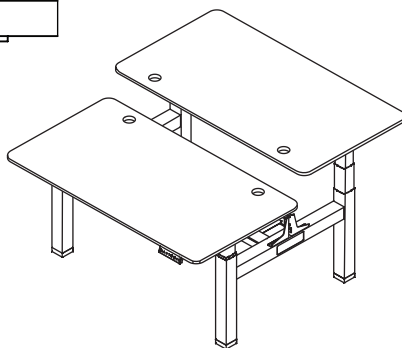
**NOTE:** Make sure no obstacles are in the desk's path. Make sure cords are a length that will accommodate the change in height.

**IMPORTANT!** You must RESET the desk prior to use.



Press up and down buttons at the same time until it beeps and goes down to the lowest level

Release both buttons and press down button until exact height appears on display.



YOUR DESK IS READY TO USE.

## INSTRUCTIONS FOR USE

### 1. Adjust SmartDesk's height

Press "Up" or "Down" button to adjust the height of the desk.

### 2. Program pre-set buttons

To use the presets on the SmartDesk, please follow the steps:

Set the desk to the height you like.

Press the M button until the LED flashes.

Press the number you want the desk set to.

### 3. Reset the desk

Unplug the power cord to the control box.

Unplug the cable from the keypad to the control box.

Plug all the cables again.

Do the reset: Press up and down buttons at the same time until it beeps and goes down to the

Lowest level: Release both buttons, then press only down until it shows the exact height.

Your desk is ready to use.

### Before use make sure that:

The legs are level and start at the lowest position.

All the screws are tightened or else the desk will make noise/ wobble.

### DESK PLACEMENT

When moving the desk, DO NOT lift the desk by the desktop alone. Support both the frame and the desk top equally. Favoring one over the other can stress the fasteners connecting the desk frame to the desktop. Lower the desk completely before moving it.

Choose a placement for the desk that's a safe distance from window frames, radiators, furniture, etc., so that people do not get stuck or trapped by the desk, and nothing obstructs the desk from rising or lowering.

Ensure adequate cord clearance before using the desk. Connect desk's power cord to the 110V - 240V outlet to make the desk ready for use.

Do not place any objects underneath the desk that are taller than 25".